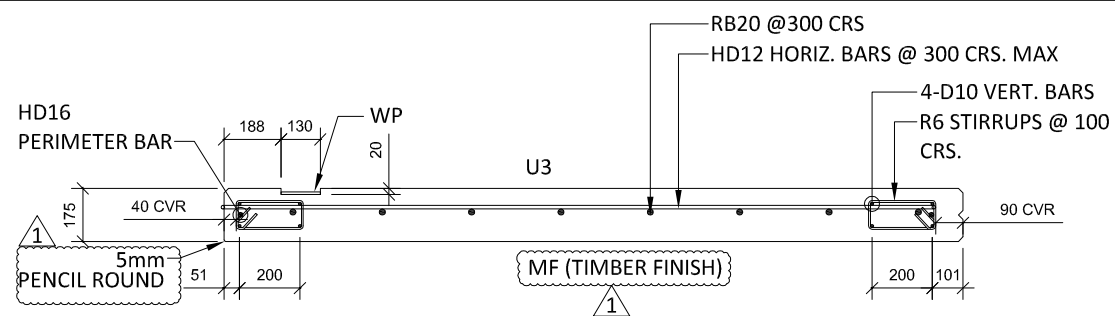
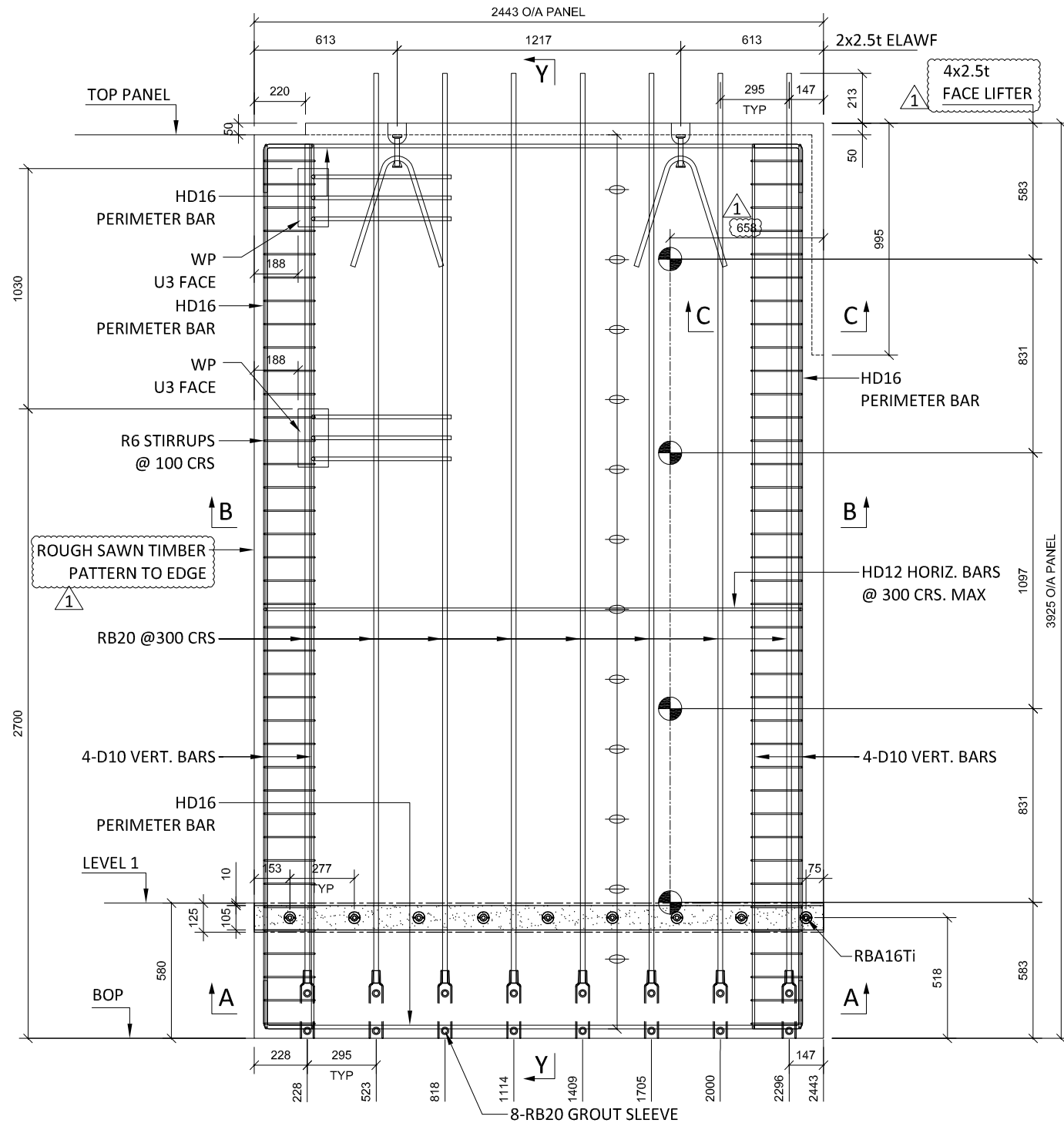


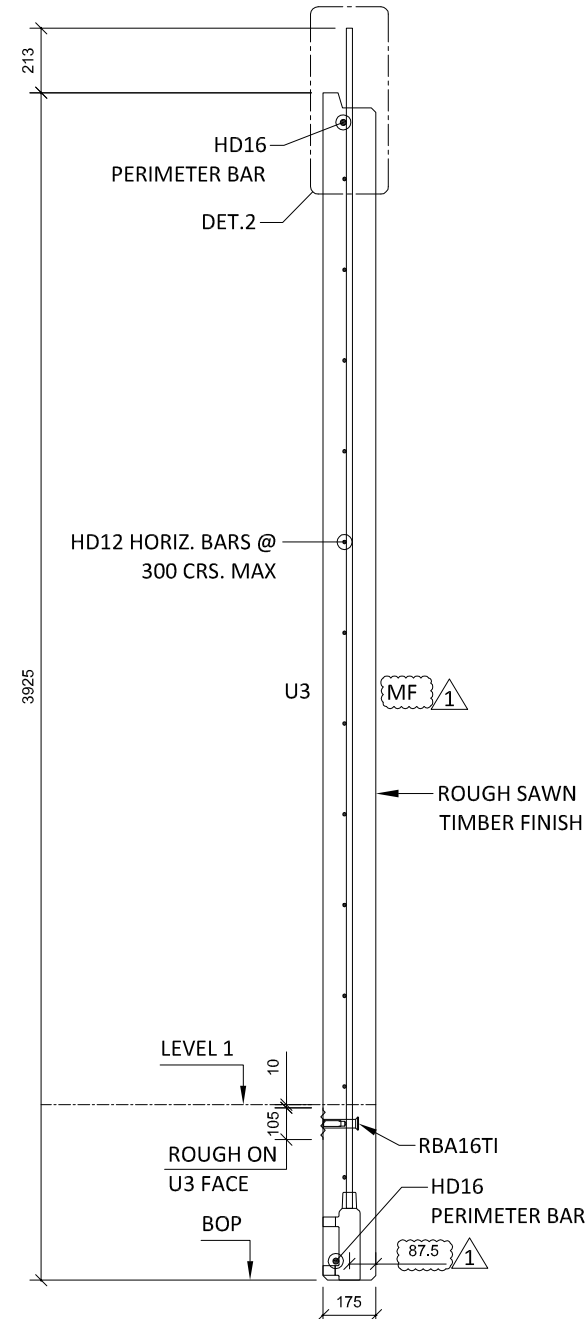
**SECTION A-A**  
SCALE :- 1:25



**SECTION B-B**  
SCALE :- 1:25



**P-GM-175-24 PLAN AS CAST - 175 THK**  
SCALE :- 1:25



**SECTION Y-Y**  
SCALE :- 1:25

DRAWING TO BE READ IN CONJUNCTION WITH P-GM-175-24-2

INSPECTION & TEST PLAN		
INSPECTED BY		
NAME OF FABRICATOR		
UNIT NO.		
CAST DATE		
CAST TIME		
CONCRETE DOCKET NO.		
CONCRETE SPECIF. (MPa)		

ITEM	FABRICATOR INITIAL	APPROVED Y / N
MOULD CLEANLINESS		
RELEASE OIL		
DIMENSIONS		
FORMWORK FIXED		
OPENING / REBATES CORRECT & POSITION		
<b>HOLD POINT</b>		
REINFORCING CORRECT		
LAPS & SPLICES CORRECT		
SPACING & COVER CORRECT		
<b>HOLD POINT</b>		
LIFTERS POSITIONED CORRECTLY		
CAST - IN ITEMS		
STARTERS, LACING BARS		
<b>APPROVED FOR CASTING</b>		

POST POUR INSPECTION	
INSPECTED BY	
DATE	

ITEM	APPROVED Y / N
SWIFTLIFTS POSITION	
SWIFTLIFTS RECESS CLEANED	
CAST-IN ITEMS CLEANED	
CONCRETE FINISH	
LABELLED (NUMBER / DATED)	
DAMAGE (CRACKS / CHIPPING)	
CLEANLINESS	

ANY ACTION REQUIRED: ROUGH SAWN TIMBER FINISH	
<b>APPROVED FOR DISPATCH</b>	

SLING ANGLE TO BE NOT LESS THAN 60° TO HORIZONTAL WHEN LIFTING

40cvr TO ALL EDGES & FACES (UNO)

CAST IN SUNDRY  
8xRB20 GROUT SLEEVE.

Area (m <sup>2</sup> )	9.59
Vol (m <sup>3</sup> )	1.68
Wt. (t)	4.20
MPa	40MPa
FINISH	MF(TIMBER FINISH 45°) /U3 FINISH
NO: OFF	1

REV.	DATE	DESCRIPTION	DRAWN	APPROVED
1	23/04/18	UPDATED AS PER COMMENT	SS	
0	17/04/18	ISSUE FOR CONSTRUCTION	JM	

Contractor  
Job WESTERN SPRINGS COLLEGE REDEVELOPMENT 100 MOTIONS ROAD WESTERN SPRINGS

Title GYMNASIUM P-GM-175-24

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Drawn	JM	Date	27/03/18	Job No.	<b>J669</b>
Checked	SP	Scale (A3)	1:10 1:25	P-GM-175-24-1	1